

9

8

7

6

5

4

3

2

1

NOTES:
1. CLEAN MATING SURFACE WITH DENATURED ALCOHOL PRIOR TO ADHERING DECALS
2. REPLACE DECALS LISTED BELOW:
A. REPLACE STAR TRAC DECAL (740-7837) WITH RETRO FITNESS (050-5477)
B. REPLACE STAR TRAC DECAL (740-7838) WITH RETRO FITNESS (050-2312)
C. REPLACE STAR TRAC DECAL (740-7834) WITH RETRO FITNESS (050-5478)
D. REPLACE STAR TRAC DECAL (740-7835) WITH RETRO FITNESS (050-2313)
3. REFER TO UNIVERSAL BASE SKU: 9-6140-XXXXP0 FOR COMPLETE BOM
4. USE THE FOLLOWING INFORMATION FOR SERIAL AND PACKAGE LABEL
A. SKU: 9-6140-YRTBP0
B. MODEL: BASE, UNIV, 6140, 8-CT, RETRO FITNESS

RETRO FITNESS REFERENCE -XX COLOR BOM				
ITEM NO.	PART NUMBER	-XX	DESCRIPTION	QTY
1	740-7714-XX	-33	ASSY, FRAME, BASE, E-CT	1
1.1	740-7729-XX	-32	ASSY, ARM, CRANK, E-CT	2
1.1.1	740-7730-XX	-32	COVER, CRANK, PLASTIC, E-CT	1
1.2	740-7687-XX	-32	WELDMENT, FRAME, BASE, E-CT	1
1.3	740-7751-XX	-32	ASSY, ARM, PIVOT, E-CT	2
1.3.1	740-7745-XX	-32	WELDMENT, PIVOT ARM, E-CT	1
1.4	740-7801-XX	-32	ASSY, BEAM, LEG, E-CT	2
1.4.1	740-7794-XX	-32	WELDMENT, PIVOT, BEAM, LEG, E-CT	1
1.4.2	740-7744-XX	-32	WELDMENT, BEAM, LEG, E-CT	1
1.4.3	740-7826-XX	-32	CAP, END, DOME, BEAM, LEG, E-CT	2
1.5	740-8723-XX	-32	Assy, Leg/Pedal. Right, E-CT, Gen 2.5	1
1.5.1	740-7984-XX	-32	Weldment, Leg/Pedal, Right, E-CT G2.5	1
1.5.2	740-7977-XX	-32	ARM, LEG/PEDAL, RIGHT, E-CT G2.5	1
1.6	740-8722-XX	-32	Assy, Leg/Pedal, Left, E-CT, Gen 2.5	1
1.6.1	740-7971-XX	-32	Weldment, Leg/Pedal, Left, E-CT G2.5	1
1.6.2	740-7976-XX	-32	ARM, LEG/PEDAL, LEFT, E-CT G2.5	1
1.7	740-7850-XX	-38	CAP, PLUG, 38mm OD	2
1.8	740-7843-XX	-30	COVER, FOOT PROTECT, LEFT	1
1.9	740-7844-XX	-30	COVER, FOOT PROTECT, RIGHT	1
1.10	740-7719-XX	-30	ASSY, STEP, REAR, E-CT	1
1.10.1	740-7715-XX	-30	COVER, STEP, REAR, PLASTIC, E-CT	1
1.11	740-7845-XX	-30	SHROUD, COVER, CENTER, E-CT	1
2	721-1197-XX	-32	ASSY, NECK, CT	1
2.1	721-1195-XX	-32	WELDMENT, NECK & DISPLAY, CT	1
3	701-0020-XX	-33	ASSY, CENTER CONSOLE, BIKES & CT	1
3.1	020-7432-XX	-27	BRACKET, PHONE HOLDER, BIKES & CT	1
3.2	020-7433-XX	-32	PLASTIC, PHONE, HOLDER	1
3.3	701-0021-XX	-33	ASSY, CUP HOLDER	2
3.3.1	020-7430-XX	-27	BRACKET, CUP HOLDER	1
3.3.2	020-7431-XX	-32	PLASTIC, CUP HOLDER	1
4	740-7920-XX	-32	ASSY, HANDLEBAR, RIGHT, E-CT	1
4.1	740-7822-XX	-32	WELDMENT, BAR, HANDLE, RIGHT, E-CT	1
5	740-7919-XX	-32	ASSY, HANDLEBAR, LEFT, E-CT	1
5.1	740-7824-XX	-32	WELDMENT, BAR, HANDLE, LEFT, E-CT	1
6	740-7839-XX	-30	SHROUD, FRONT, LEFT, E-CT	1
7	740-7836-XX	-30	SHROUD, FRONT, RIGHT, E-CT	1

REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	6/16/2016	PRODUCTION RELEASE	15411	KD

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	050-2312	LABEL, SHROUD, LOW-LEFT, E-CT, RETRO	1
2	050-2313	LABEL, SHROUD, LOW-RIGHT, E-CT, RETRO	1
3	050-5477	Decal, Shroud, Lt, Upper, 8-CT, Retro G2	1
4	050-5478	Decal, Shroud, Rt, Upper, 8-CT, Retro G2	1
5	9-6140-XXXXP0	BASE, UNIV, 9-6140, 8-CT	1

CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO
9-6140-YRTBP0

REV
A

TITLE
BASE, UNIV, 6140, 8-CT, RETRO FITNESS

SCALE: 1:16 | SHEET 1 OF 1 | SHEET SIZE: B

DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:						ANGLES = ±2°	MATERIAL SEE BOM	
		0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000			> 1000 to 2000
FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----	FINISH N/A
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	
VERY COARSE		-----	±0.5	±1	±1.5	±2.5	±4	±6	±8	

VENDOR: N/A

P/N: N/A